



QMS Buyer's Guide for Life Science Manufacturers

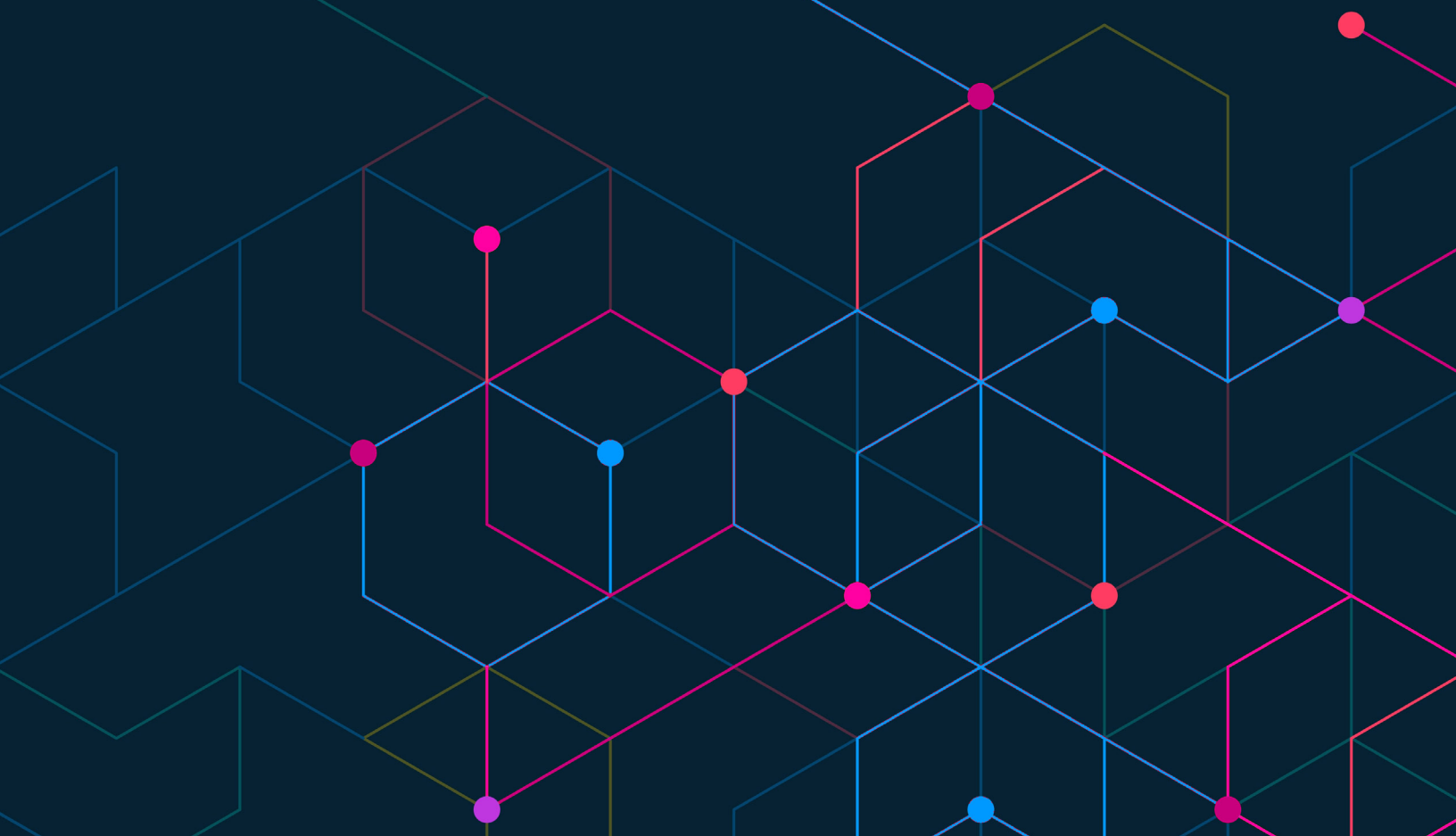


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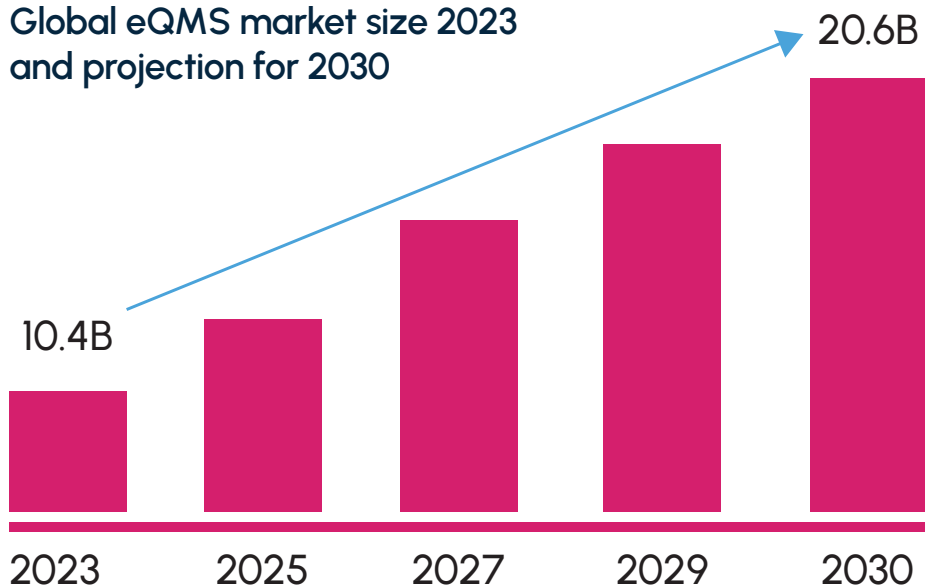
Introduction

Quality systems sit at the centre of life sciences operations. They guide how work gets done, how risks are managed, and how teams respond when something doesn't go to plan. When those systems work well, teams stay focused. When they don't, the consequences can be costly in the form of missed inspections, delayed product launches, or confusion over what process to follow. Many companies begin with simple tools. Procedures are stored in folders. CAPAs are tracked in spreadsheets. Audits are logged in Word documents. For a while, that works. But as the organisation grows, and the pressure to meet regulatory expectations increases, these workarounds start to create more problems than they solve. The same training is repeated. The same documents are corrected again. The same issues show up in multiple places without being linked together. An electronic Quality Management System is designed to close those gaps. It brings documents, training, audits,

supplier oversight, complaints, and investigations into a single platform, where they can be connected, tracked, and reviewed. It becomes the system that shows how work is done, who was involved, what decisions were made, and why they were approved. When done right, this structure supports the organisation without slowing it down.

This guide was written for teams who are ready to move toward that kind of system. It breaks down what to look for in a modern QMS, what features actually make a difference, and how to roll out a system that supports the people who use it. It's also a resource for those evaluating Quality Forward, a system built for life sciences teams who want clear structure, stronger traceability, and a practical path to compliance that holds up under pressure.

Global eQMS market size 2023 and projection for 2030



SOURCES

Verdantix
QMS Software Market Size & Forecast
2023–2029 (Global)

Grand View Research
Quality Management Software Market
Analysis Report

Understanding eQMS and its Role in Quality Management

Quality systems are built to keep work consistent. In life sciences, that means being able to show how procedures are followed, how records are created, and how decisions are made. Without that clarity, teams are left chasing paperwork, fixing the same issues twice, or preparing for audits in a rush.

Most companies start with the basics. Documents are stored in folders. Training is logged manually. Investigations are handled by email. It gets the job done when the team is small and the work is simple. But as the company grows, those tools fall behind. People don't know which version of a procedure is current. Change records are buried in spreadsheets. A single audit can take days to prepare for, even when the work has already been done.

An electronic QMS brings order to that kind of environment. It gives teams a shared space to manage documents, assign training, track changes, and respond to issues without jumping between tools. When a procedure is updated, the system connects it to the right training. When a supplier audit raises a concern, the follow-up actions are recorded in context. Nothing sits in isolation, and nothing gets lost.

Having everything in one place means less friction. Teams no longer need to pull reports from multiple systems or rely on reminders to stay on track. The work moves through a clear process, and each step is visible to the

people who need to see it. That kind of structure cuts down on delays and reduces the chance of missing something important.

It also helps when inspections happen. Auditors and regulators want to understand how decisions are made and how problems are addressed. They ask to see version histories, approval trails, and training records tied to specific changes. Without a proper system, that kind of information is difficult to collect. With a connected QMS, the records are already there.

A shared platform also makes it easier for different teams to stay aligned. Quality doesn't operate on its own. It relies on input from regulatory, operations, production, and other departments. When everyone works from the same system, communication improves and the handoffs between groups become smoother.

As companies expand into new markets, launch new products, or bring on more staff, that need for clarity only grows. A well-structured QMS supports that growth without forcing the company to rebuild its processes every time something changes.

This isn't about technology for the sake of convenience. It's about giving people the tools to do their work properly, with fewer delays, stronger traceability, and a system that can stand up to outside scrutiny whenever it's needed.

Core Features of an eQMS

A quality system only works when it fits into daily operations. It needs to help teams manage the real work in front of them. That includes documenting procedures, handling investigations, training staff, and staying prepared for inspections. If the system creates extra steps, people find ways to work around it. When it fits into the way people already work, it becomes something they rely on.

A good eQMS brings those tools into one place. Each function supports the next, and nothing is left out of view. If a deviation is logged, the system should make it easy to launch an investigation. If a procedure is updated, the training linked to it should be updated too. If a supplier falls short, the records should already show who reviewed them, when, and what action was taken.

Here are the core features every system should support. These are the areas where structure matters most.

Document Control

- Current, approved documents are accessible at all times
- Users are notified when updates are made
- Changes are version-controlled and fully traceable

CAPA

- Issues are investigated thoroughly and logged
- Root causes and follow-up actions are documented
- Open items are tracked to closure with assigned responsibility

Change Control

- Proposed changes are reviewed before implementation
- Impact assessments and approvals are recorded
- Prevents miscommunication and ensures nothing is missed

Supplier Quality Management

- Supplier audits, certifications, and performance reviews are documented
- Records are linked to the products or components they affect

Audit Management

- Audit trails, findings, and follow-ups are housed in one system
- Easier preparation for inspections and ongoing compliance checks

Training Management

- Training is linked to the correct version of procedures
- Completion status and compliance gaps are visible in real time

Risk Management

- Risks are logged and reviewed across the full lifecycle

Regulatory Compliance and Standards

Every regulated company is expected to prove that it is in control of its processes. This means being able to show how work is done, who is involved, what was approved, and what happened when things went wrong. The role of a QMS is to provide that structure. It keeps records in order, supports inspections, and gives teams the tools to follow the rules that apply to them.

Regulatory expectations vary between markets, but the foundation is the same. Systems must be reliable. Documents must be reviewed and traceable. People must be trained before they begin the work. And when something changes, the reasons must be documented and approved.

Below are the most widely used frameworks and what a QMS needs to support for each one.

ISO 9001

As the most widely adopted quality management standard globally, ISO 9001 sets the foundation for a strong quality culture across industries - including life sciences and medical devices. While it's not industry-specific, ISO 9001 emphasizes a process-based approach, risk-based thinking, and continuous improvement. It includes requirements for quality objectives, internal audits, management reviews, and documented processes that align with customer and regulatory expectations.

Clause 4.4 outlines how organizations should define and interact with core processes, while Clause 8 focuses on operational planning and control. An eQMS simplifies compliance with ISO 9001 by providing centralized process documentation, audit-ready records, and real-time visibility into quality metrics. With the ability to link risk, training, and CAPAs directly to processes, companies can drive consistent outcomes and demonstrate control across the entire value chain; all essential for maintaining certification and boosting customer trust.

ISO 13485

This international standard applies to medical device companies and is used in most major markets around the world. It outlines how processes must be documented, how risk should be controlled, and how records are reviewed over time. Clause 4.2 outlines requirements for document control. Clause 7 describes the expectations around product realization, from design through manufacturing and delivery.

To meet this standard, a company must be able to show that each procedure is being followed, that corrective actions are in place when problems occur, and that all decisions are supported by a clear review process. An eQMS makes it easier to track those links and prepare for certification or surveillance audits.

21 CFR Part 820

This regulation is issued by the FDA and applies to medical devices manufactured or sold in the United States. It includes design controls, complaint handling, purchasing procedures, production records, and more. Unlike broader quality frameworks, this regulation focuses heavily on how each part of the process is documented and reviewed. During an FDA inspection, auditors may ask to see how your QMS maps to this regulation line by line. That includes records of design reviews, validation activities, supplier evaluations, and nonconformance investigations. If those records are stored in different places or require manual tracking, inspections become much harder to manage.

21 CFR Parts 210 and 211

These rules apply to pharmaceutical manufacturing. They cover everything from how raw materials are received to how products are packaged and stored. They also include expectations around sanitation, equipment maintenance, batch production records, deviation handling, and labeling.

A pharmaceutical QMS needs to keep this information connected and easy to retrieve. Training records should be available and linked to procedures. Deviations should be tracked, along with any CAPA that followed. Batch records need to be complete, with signatures, time stamps, and review logs. If those pieces are missing, the company risks a warning letter or enforcement action.

EU MDR and Annex 11

Medical device manufacturers that sell products in Europe must comply with the Medical Device Regulation. This regulation brings a stronger focus to post-market surveillance, clinical evaluation, and device traceability. It also holds companies accountable for how digital systems are used in the quality process.

Annex 11 outlines the controls required when using electronic systems in GMP-regulated environments. It includes validation, user access restrictions, audit trails, and system integrity. If a company uses an eQMS, it must be able to show that the platform is validated and that users are trained to use it properly. It also must protect data from tampering or accidental changes.

ICH Q9 and ICH Q10

These two guidelines shape how pharmaceutical quality systems are expected to operate. ICH Q9 provides a framework for risk management. It guides teams through the process of identifying, evaluating, and controlling risk throughout development and manufacturing. ICH Q10 defines what a pharmaceutical quality system should include and how it should support product lifecycle activities.

The documents ask for more than reactive corrections. They promote systems that monitor performance, track trends, and adjust processes before failures occur. A QMS that supports this approach helps companies move toward a more structured and preventive way of working.

Regulations are not static, and neither is the quality system that supports them. A working eQMS gives teams the tools to manage compliance as part of the daily routine. It connects documents, training, risk, and actions in a way that supports both control and transparency. The more accessible those records are, the easier it becomes to respond with clarity and confidence when regulators ask for proof.

ISO 9001



Life Sciences



Med Device



Global

ISO 13485



Med Device



Global

21 CFR Part 820



Med Device



USA

21 CFR Parts 210 and 211



Pharma



USA

EU MDR and Annex 11



Med Device



Europe

ICH Q9 and ICH Q10



Pharma



Global

Modernise Your eQMS with Quality Forward

Quality Forward is designed for teams that don't have time to chase documents, rebuild audit trails, or second-guess whether the process was followed. It gives structure to quality work without turning it into a burden. The platform was built with real users in mind—quality leads, auditors, operations managers, and regulatory staff who need a system that supports their day-to-day responsibilities.

What sets Quality Forward apart is not just what it tracks, but how it fits into the way people actually work. Each feature supports a process that already exists inside regulated environments. Instead of forcing teams to adapt to the system, the platform is shaped to support the workflows they already use. Documents are connected to training. CAPA actions are linked to risk. Change records are tied back to source approvals. Everything is in one place, and nothing is lost in handover.

The platform is built on ServiceNow, which brings serious advantages when it comes to performance, scalability, and integration. Large companies can operate across regions without rebuilding the quality framework for every new site. Smaller companies can start with a few core modules and expand without disruption. Teams are able to grow their systems over time instead of replacing them when business needs change.

Behind that foundation is a full suite of features designed specifically for regulated industries:

- CAPA
- Document control
- Audit management
- Supplier qualification
- Change control
- Risk tracking
- Complaints and field incidents
- Role-based training and access
- Deviation and non-conformance tracking

These are not surface-level checkboxes. Each tool is connected to the others, giving teams the ability to follow the flow of information from one part of the process to the next. If a supplier issue is reported, the investigation links back to qualification records. If a document is revised, training updates follow automatically. That level of connection removes the need for workarounds and gives leaders a real-time view of how the system is performing.

The value of this approach becomes clear during audits and inspections. Instead of scrambling to pull together records, the system already holds the full picture. Approvals are time-stamped. Actions are logged. Risk decisions are visible. The team spends less time preparing and more time focused on the work that matters.

ServiceNow + Quality Forward: A Proven Foundation for Quality

At the core of Quality Forward is the ServiceNow platform, a globally trusted infrastructure used by enterprises to manage digital workflows across IT, operations, HR, and compliance. By building on ServiceNow, Quality Forward combines deep regulatory expertise with enterprise-grade performance, security, and scalability.

This partnership means life sciences companies get the best of both worlds. The flexibility and focus of a modern eQMS, paired with the stability and infrastructure of one of the world's leading digital platforms.

The benefits go beyond stability. Teams can integrate Quality Forward with their existing ServiceNow modules or other enterprise systems to create a seamless flow of work across departments. IT, quality, and operations no longer need to operate on disconnected tools or build custom bridges between platforms. Everything connects within one environment, reducing friction and supporting smarter decisions.

For companies that need to validate their systems, ServiceNow offers the controls and configuration options needed to meet GxP expectations. Combined with Quality Forward's life sciences expertise, this foundation gives teams the confidence to manage audits, expand globally, and scale operations with less risk.

With ServiceNow underneath and Quality Forward at the front, your quality system is built for real-world use, not just box-ticking. It supports your daily operations and your long-term growth.



eQMS tailored for QA teams in Life Sciences and other highly regulated industries. Simplify compliance, enhance product quality, and drive operational efficiency with AI capabilities.

 servicenow®

Powerful digital workflows with a purpose-built eQMS for regulated industries. It enables seamless integration, real-time visibility, and built-in compliance - helping quality teams reduce manual work, ensure traceability, and drive continuous improvement.

The Benefits of Implementing an eQMS

When the quality system works, the entire business runs more smoothly. Tasks that once depended on memory or manual follow-up become part of a clear routine. Teams no longer have to rely on email threads, scattered folders, or verbal updates to know where things stand. The system provides structure without slowing people down, and that structure brings lasting benefits.

Audit preparation becomes easier

One of the clearest advantages is how audits are handled. Instead of preparing in a rush, teams are already ready. Documents are reviewed and approved, training is recorded against the right procedures, and CAPA actions are tied to the investigations that prompted them. When an auditor asks for records, they can be pulled up quickly, complete with time stamps, signatures, and version history. The inspection becomes a review of the system rather than a test of people's memory.

Inspections become more transparent

That same transparency carries over to regulatory inspections. Agencies want to see not just what happened, but how it happened. They look for process. They ask how decisions were made and what controls were in place. When everything is tracked in one place, those answers

come with evidence. Teams don't need to explain or justify decisions based on recollection. They can show exactly what was done, who was involved, and what documents were followed at the time.

Incident response is clearer and faster

When something goes wrong, the system provides context. A product complaint is not just a note in a logbook. It is tied to a batch record, a change history, and the related training files. A deviation is not just a form on a server. It is linked to a CAPA and tracked through to closure. This level of visibility gives teams the tools to respond to problems in a structured way, without losing time or missing steps.

Cross-team communication improves

Communication also improves. When different departments work from the same information, confusion drops. Engineers, operators, and regulatory staff don't have to ask for updates or question which version of a document is correct. The system keeps those pieces aligned, which cuts down on delays and avoids repeated conversations that waste time and create risk.

Trends and issues become easier to spot and address

Over time, these records start to show patterns. Certain processes trigger more deviations than others. Some suppliers regularly miss delivery windows. Approval bottlenecks occur in the same phase of development. These trends are hard to spot in static reports or isolated spreadsheets. But in a connected system, the data is already there, waiting to be used. Teams can make changes based on actual performance instead of relying on assumptions or anecdotal evidence.

Training gaps are caught early

Training is another area where improvements show up fast. When procedures are updated, the new version is linked to the right people. The system assigns training automatically, tracks completions, and records who signed off on what. Managers can see if someone missed a session or if a team member is still working from an outdated document. These gaps are caught early, not after a problem has already reached the field.

Scaling becomes smoother

This level of control becomes even more important during periods of growth. Adding a new site, launching a new product, or entering a new market brings new responsibilities. Without a clear system in place, quality teams are forced to rebuild every process from scratch. A good eQMS removes that pressure. It allows companies to grow with structure already in place, so the expansion adds value without creating unnecessary risk.

Accountability becomes part of the culture

There is also the matter of ownership. When roles are clear and actions are recorded, people are more likely to take responsibility. Accountability becomes part of the process. Everyone can see what needs to be done, who is assigned, and where things stand. Quality stops being an afterthought or a barrier. It becomes part of the way the company works.



Key Considerations When Choosing an eQMS

Choosing the right eQMS is not just about features. It's about whether the system can carry the weight of real work in a regulated environment. That includes everything from everyday document tasks to long-term compliance, cross-functional collaboration, and inspection readiness. A good platform should support your business today and be able to grow with it over time.

- **Document control:** The first thing to consider is how the system handles documents. This might sound basic, but it's where most quality processes begin. Teams need to review, approve, revise, and control documents without confusion. Each procedure should be linked to the people who use it and the training records that show they've been brought up to date. Change records should include the reason for the change, the impacted areas, and any required approvals. If these pieces live in separate systems, it becomes harder to prove that they were followed, especially during audits.
- **Scalability:** Scalability should be part of the conversation from the beginning. Some teams need a system that works across five users. Others need one that spans five countries. A platform should be able to support both ends of that spectrum without needing custom workarounds. This includes setting up workflows that reflect regional differences, managing permissions based on real job roles, and keeping sites aligned under a shared structure while still allowing local flexibility.
- **Audit readiness:** Audit readiness is another key factor. If a system can't pull up training records based on role, show the full lifecycle of a CAPA, or display document history clearly, it creates more work than it saves. Quality leaders should not have to prepare manually every time an inspection is announced. The system should keep the records in place, mapped to the right requirements, with evidence of how the process was followed and who was involved.
- **Flexibility and configuration:** Regulations and product requirements are always moving. The eQMS needs to be able to adapt with them. A strong platform allows teams to revise workflows, adjust forms, and configure notifications without needing a complete rebuild. These updates should feel like part of the system's design, not like a workaround or a side project. Otherwise, the system becomes outdated just when it's needed most.
- **Interoperability:** Interoperability also matters. A quality system does not live in isolation. It needs to connect with ERP platforms, HR systems, manufacturing software, and supply chain tools. If those connections don't exist or are hard to configure, teams end up duplicating work. Data becomes fragmented. Decisions get delayed because the full picture is never quite clear. A good eQMS can act as the bridge between these systems, sharing what needs to be shared without exposing what doesn't.

- **Access control:** Access control is another area to pay close attention to. Not every user needs to see every record. The system should allow administrators to set clear permissions, approval chains, and data visibility rules based on role and responsibility. This protects sensitive information and reduces the risk of accidental changes or unauthorized access. It also helps teams work more confidently, knowing that their tasks are defined and that the system supports their workflow.
- **Ease of onboarding:** Consider the onboarding experience. Even the most powerful system will fall short if it's hard to use. Teams should be able to get started without a long implementation process or a steep learning curve. The platform should include training materials, role-based guidance, and support that's easy to reach. If users don't feel confident using the system, it won't be used consistently, and quality gaps will follow.
- **Real-world track record:** It's easy to be impressed during a product demo. The real test comes later, when the system is in place and teams are managing real audits, urgent changes, or supply chain issues. That's when the quality of the platform is fully revealed. Speaking with companies that have been using the system for years will give you a much clearer view than any marketing brochure or feature list.



What Success Looks Like With the Right eQMS

When an electronic quality system is working well, you can feel the difference across the organisation. People spend less time chasing down approvals, searching for missing documents, or explaining gaps in a process. Instead, the focus shifts to the work itself. The system becomes something that helps everyone stay aligned, stay informed, and move forward with confidence.

In a strong quality culture, results do not come from guesswork. They come from consistency. An eQMS makes that possible. Procedures are followed the same way every time. Changes are documented with context and approval. Training records reflect the most current versions of each document. When something goes wrong, the investigation is linked to the right forms, risk assessments, and actions already logged in the system. Teams do not need to start from scratch with each issue. The information they need is already there.

One of the clearest signs of success is how audits are handled. When the system is used properly, audit preparation stops being a stressful exercise. The records are ready. Tasks are up to date. Documentation is complete, and responses can be traced back to real activity, not retroactive effort. That kind of confidence is built over time through consistency. A well-implemented eQMS gives teams the structure to achieve that, inspection after inspection.

The benefits go beyond compliance. A modern QMS supports better collaboration between teams. Quality no longer lives in a single department. It becomes part of how operations, regulatory affairs, product development, and IT work together. Information is shared, not siloed. Each group understands its role in maintaining quality and can act on real data instead of assumptions. This alignment makes projects run more smoothly, reduces the risk of delays, and improves overall accountability.

Over time, patterns begin to emerge. The system shows where issues tend to happen, where approvals get delayed, or where training might be falling behind. These insights help teams make improvements before problems grow. With everything in one place, it becomes easier to spot trends, adjust workflows, and make decisions that are grounded in evidence.

Scalability is another important sign of success. As a company adds new products, expands to new markets, or brings on new team members, the system needs to grow with it. A well-designed eQMS allows teams to build once and reuse workflows without reinventing the process each time. Whether the company is operating out of one site or managing operations across regions, the system should support that complexity without slowing anything down.

Success is not measured the same way by every team. Some will look at audit readiness and time to close CAPAs. Others will track how quickly suppliers are approved, how efficiently training is completed, or how long it takes to bring a new product through its first inspection. What matters most is that the system supports those goals and gives teams the clarity and control to reach them.

One large pharmaceutical company recently moved its QMS from an outdated, on-premise legacy tool to a cloud-based system built on ServiceNow. With 36 sites operating globally, the team needed a solution that wouldn't interrupt business operations, require a complete overhaul of working procedures, or lose any of their existing records.

The migration included over 30 interconnected quality processes and integrations with systems like SAP and LIMS. Because the transition was one-to-one, they were able to keep existing SOPs and configurations in place while moving to a scalable platform that now supports collaborative work, real-time automation, and visible workflow diagrams.

This approach helped eliminate the need for costly software upgrades every few years, reduced downtime, and gave teams a clearer view of tasks across regions. For an organisation operating at scale, success looked like this: zero disruption, full data retention, and a modern system that worked the way they already did.

Quality Forward was designed with this level of success in mind. The platform is used by life sciences companies that need to stay compliant without slowing down. It gives teams control over documents, training, audits, suppliers, and more, all from one shared environment. The result is a quality system that does not just support the work, it elevates it.

This is what success looks like. A system that is built to support growth, designed to keep teams in sync, and ready to handle the real work of compliance, quality, and operational excellence.



The Roadmap to Implementation

Bringing a new QMS into an organisation isn't something that happens in a single step. It's a process that takes thoughtful planning, clear communication, and involvement from the people who will actually be using the system.

When implemented properly, the QMS stops being an external tool and becomes a part of how the business operates day to day.

The first step is to define the scope. This means understanding what the current processes look like, where the gaps are, and what should be prioritised during the initial rollout. For some teams, that means starting with document control and change management. Others may need immediate visibility into CAPA workflows or supplier tracking. The focus should be on what brings the most value early on, not just duplicating the existing setup. Legacy systems and manual workarounds are rarely worth recreating. The goal is to build something better, not simply to transfer what already exists.

Once the scope is agreed, the system needs to be configured. This is where real structure starts to take shape. Document types are defined, approval routes are mapped out, and user roles are aligned with how work actually flows through the business. Training assignments, change requests, deviations, and audit follow-ups all need a clear path from start to finish. Taking the time to get these details right early will prevent confusion later. When teams understand where their tasks fit, the work moves faster and with fewer mistakes.

Data migration comes next. This step is often underestimated, but it has a huge impact on how successful the rollout will be. Old records should be reviewed before being moved into the new system. That includes SOPs, training logs, audit reports, and any open CAPA investigations. This is also the ideal time to clear out duplicate documents, identify gaps, and make sure responsibilities are assigned properly. If content is brought over without cleanup, teams may continue to work around problems instead of benefiting from a fresh start.

Before the system goes live, it needs to be tested. This is not just a technical exercise. It should reflect real scenarios. Route a document for approval. Assign a training. Log a deviation and walk it through resolution. These examples will reveal whether roles are assigned correctly, whether the right people are getting notified, and whether the process flows make sense. Testing also helps identify points of friction that might discourage adoption later.

Training is most effective when it's based on what people actually need to do. Team members should be walked through the tasks they will be responsible for, using the actual processes and documents they'll see every day. Training materials should be role-specific, not generic. When people know exactly how to use the system to do their jobs, they are more likely to use it correctly and consistently without relying on constant reminders.

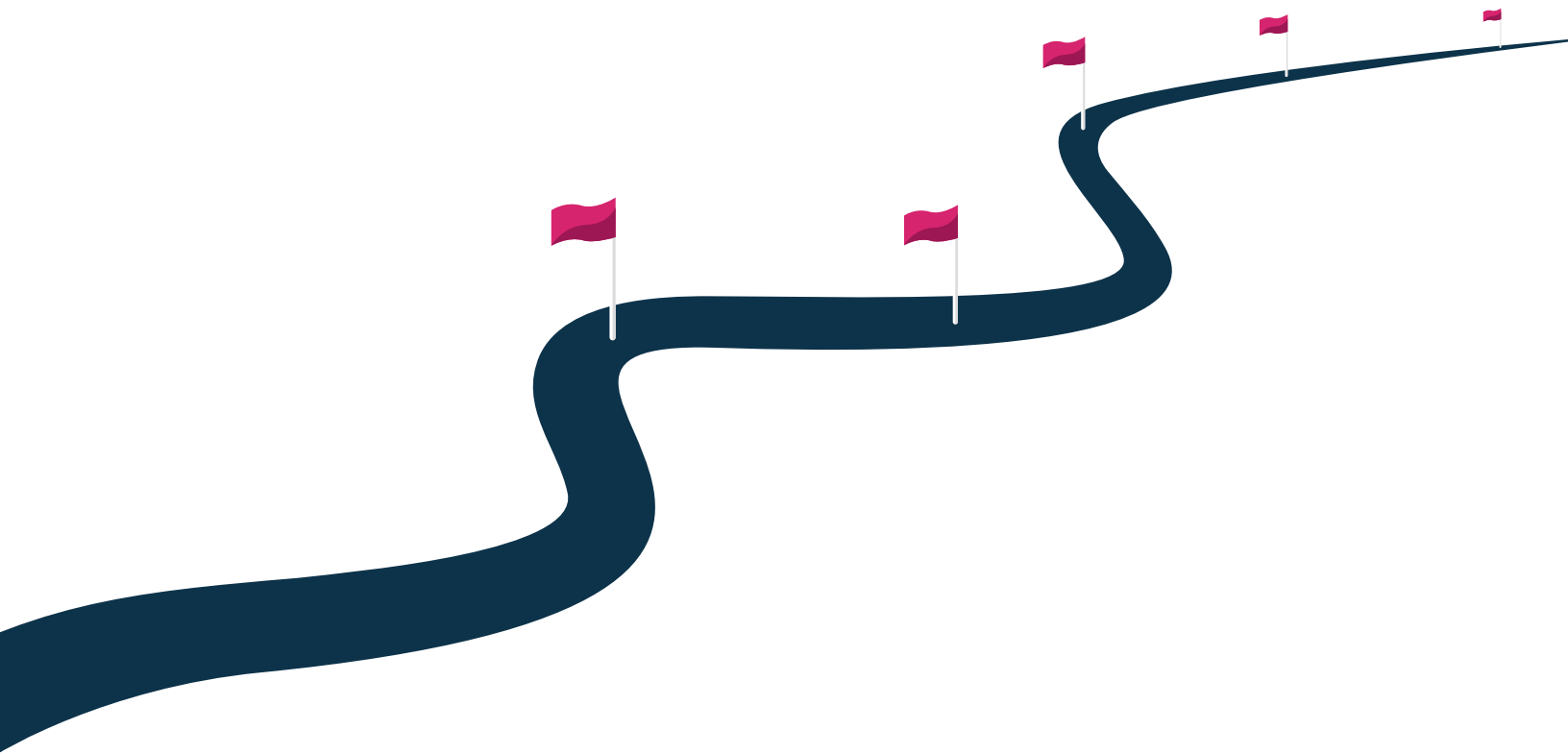
The system can go live all at once or in stages. Some companies start with a single module, such as document control, then add others over time. Others choose to

launch across all workflows at the same time to stay aligned with inspection schedules or product milestones. There is no single right way. The rollout should match the readiness of the team and the urgency of the business.

After the go-live, the focus shifts to how the system is used in practice. Quality teams should monitor task completion rates, approval timelines, and audit findings to see whether the workflows are supporting the work as intended. If there are repeated delays or confusion around certain steps, the process can be updated. Regular reviews help teams avoid the trap of waiting for a problem to appear before making improvements.

Support should not end after the launch. The system needs to keep pace with the organisation. Regulations will be revised. Teams will grow. New products will enter development, and new sites may be added to the mix. The QMS should be able to adapt without having to start over. Workflow updates, user permissions, and document changes should be manageable by the internal team, not locked behind third-party support.

When a system rollout is handled properly, it builds confidence across the organisation. Teams no longer have to chase answers or guess at what was supposed to happen. Instead, they work from a shared structure, with clear roles, connected data, and a system that supports their daily responsibilities without getting in the way.



Conclusion and Next Steps

A quality system should do more than check boxes. It should support the people who use it every day. That means making it easier to manage documents, review changes, track training, and respond to problems without wasting time or missing important steps. The right system becomes part of how the business operates, not a side tool, but the structure that keeps everything moving in the right direction.

Every team has its own starting point. Some are building their first quality system. Others are replacing outdated tools that no longer support how the company works. The rollout might begin with a single department or stretch across multiple functions at once. There is no single path to implementation, but the goal remains the same: clarity in the process, confidence in the data, and control over the outcomes.

Now is the time to take a hard look at what your current tools can and cannot do. Are you confident your records are inspection-ready? Can you see what is happening across your quality processes without sending emails or chasing updates? Are your teams working with the same information, or are they still relying on isolated folders and manual tracking?

If those questions raise doubt, the next step is to explore a system that's built for the work you do. Quality Forward is that system. It brings all the moving parts into one connected space, giving your teams the visibility, structure, and control they need to do their jobs well - without adding unnecessary complexity.

We are ready to show you how it works in practice. From the first workflow to full rollout, the platform is designed to match your business, your goals, and your regulatory requirements from day one.

Founded in 2017, Quality Forward was established to solve a critical challenge in life sciences: enabling organizations to migrate from outdated, on-premise quality systems to a secure, cloud-native eQMS; without disrupting existing workflows or losing historical data. The solution combines a best-in-class digital experience with AI-driven insights, automated validation, and real-time reporting. Built on the ServiceNow platform, it empowers quality teams to digitize, integrate, and manage critical quality processes; deviations, CAPAs, audits, training, document control, risk, and more, with traceability and ease.